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		" INFORMATIO	N REPORT	CD NO.	
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SUBJECT	T	Justav Kliment Rolling Mills of t United Steelworks in Chomutov	he	NO. OF PAGES 2	
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DATE OF INFO.		To November 1950		SUPPLEMENT TO REPORT NO.	
5X1X <sub>1</sub>	3. 3.	he Custav Kliment Rolling Mills ational Corporation. This plant tomploys a total of about 6,000 unist. The plant is guarded by a little appropriate the plant is guarded by a little appropriate the plant is guarded.	is the former Man workers of whom a about 25 men arms	resmann Pipe Rolling Mill.	
	Militia numbers about 150 men armed with model 98 N rifles. Air raid si have been installed and are regularly tested. Leading personnel of the include the following:				
	а	. Hanager	Kacha, about Communist. I Janda.	35 years old, a fanatical Te replaced Ing. Frantisek	
	b	. Technical Manager	Ing. Josef Je February 1940	enik, a Communist since	
	c	Deputy Technical Manager	Hrstka a nor	rinal Communict	

2. The plant produces gas and oil pipe from 50 to 500 mm in diameter, steel compressed bottles, boring pipesand rods and threaded pipe, special steel pipes for airplane construction, and tubular masts. The pipe rolling mill consists of five individual mills. Two mills roll pipes of as much as 500 mm in diameter; one has a capacity of 110 mm to 249 mm diameter; one rolls pipes of 49 mm to 62 mm in diameter and 11 m long, and special pipes for airplane construction in 8 m lengths; a fifth automatic mill under construction according to plans left by the Germans in 1945 will roll steel pipe of 49 mm diameter. Each mill and the reduction and expansion shops are equipped with gas-fired preheating furnaces each with a capacity of 300-400 ingots. Raw ingots are delivered from the Konev plant of the United Steelworks in Kladno and the Vitkovice Tronworks in Ostrava. Preliminary working up of the ingots for rolling is done by a branch plant of the Chomutov Rolling Mill in Most,

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-2-



3. There was a shortage of ingots at the plant during the summer of 1950 which caused workers to be taken off the rolling production lines for about two weeks and put to work in the finishing shops. The steel rolls and spindles of the rolling mills tend to crack because of poor grinding of the grooves in the rolls. Since the production norms were raised at the plant, the plan has been carried out to about 120 percent.

Attachment: Shetch of the Gustav Miment Rolling Mills in Chomutov.

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